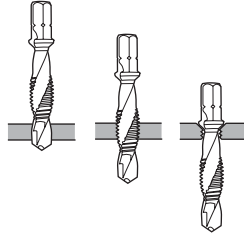


DRILL TAPS - HSS



COMBINATION DRILL TAPS



FEATURES

- Save time! Drill, tap and deburr in one operation.

- One-piece drill/tap guarantees correct drill for tap size.

- Tapered design prevents thread damage from over drilling.

- Made of high speed steel for long life.

- After completion tap, reverse the drill to back out.

- Use of cutting oil recommended.

- Clean tap of metal chips to extend life.

- Capacity: 10 gauge (3.5mm)



GROUP	HSTD
SURFACE FINISH	BRIGHT
MATERIAL	HSS
FLUTE TYPE	SPIRAL
SHANK	1/4" HEX
PACKAGING	CLAM SHELL

DIA MM / INCH	PITCH / TPI MM	OAL MM	PACK QTY	PART NUMBER
MC				
3.00	0.50	36	1	3010-3.00
4.00	0.70	39	1	3010-4.00
5.00	0.80	41	1	3010-5.00
6.00	1.00	44	1	3010-6.00
8.00	1.25	51	1	3010-8.00
10.00	1.50	58	1	3010-10.00
UNC				
6G	32	39	1	3011-6G
8G	32	39	1	3011-8G
10G	24	41	1	3011-10G
12G	24	44	1	3011-12G
1/4	20	44	1	3011-1/4
5/16	18	50	1	3011-5/16
3/8	16	59	1	3011-3/8
UNF				
10G	32	41	1	3012-10G
12G	28	44	1	3012-12G
1/4	28	44	1	3012-1/4
5/16	24	50	1	3012-5/16
3/8	24	59	1	3012-3/8



SET TYPE	PART NUMBER
HSS DRILL TAP SET-METRIC COARSE	3010-S1
M3X0.50, M4X0.70, M5X0.80, M6X1.00, M8X1.25, M10X1.50 + 1/4" QUICK CHANGE BIT HOLDER	
HSS DRILL TAP SET-UNC	3011-S1
8-32, 10-24, 12-24, 1/4-20, 5/10-18, 3/8-16 +1/4" QUICK CHANGE BIT HOLDER	

NOTE: DO NOT USE DRILL TAP BITS WITH A MAGNETIC ADAPTOR