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|----------------|-----------------|
| GROUP | HSTD |
| SURFACE FINISH | BRIGHT |
| MATERIAL | HSS |
| FLUTE TYPE | SPIRAL |
| SHANK | 1/4" HEX |
| PACKAGING | CLAM SHELL |



| DIA MM / INCH | PITCH / TPI MM | OAL MM | PACK QTY | PART NUMBER |
|------------------|-------------------|-----------|-------------|----------------|
| MC | | | | |
| 3.00 | 0.50 | 36 | 1 | 3010-3.00 |
| 4.00 | 0.70 | 39 | 1 | 3010-4.00 |
| 5.00 | 0.80 | 41 | 1 | 3010-5.00 |
| 6.00 | 1.00 | 44 | 1 | 3010-6.00 |
| 8.00 | 1.25 | 51 | 1 | 3010-8.00 |
| 10.00 | 1.50 | 58 | 1 | 3010-10.00 |
| UNC | | | | |
| 6G | 32 | 39 | 1 | 3011-6G |
| 8G | 32 | 39 | 1 | 3011-8G |
| 10G | 24 | 41 | 1 | 3011-10G |
| 12G | 24 | 44 | 1 | 3011-12G |
| 1/4 | 20 | 44 | 1 | 3011-1/4 |
| 5/16 | 18 | 50 | 1 | 3011-5/16 |
| 3/8 | 16 | 59 | 1 | 3011-3/8 |
| UNF | | | | |
| 10G | 32 | 41 | 1 | 3012-10G |
| 12G | 28 | 44 | 1 | 3012-12G |
| 1/4 | 28 | 44 | 1 | 3012-1/4 |
| 5/16 | 24 | 50 | 1 | 3012-5/16 |
| 3/8 | 24 | 59 | 1 | 3012-3/8 |

COMBINATION DRILL TAPS

FEATURES

- Save time! Drill, tap and deburr in one operation.
- One-piece drill/tap guarantees correct drill for tap size.
- Tapered design prevents thread damage from over drilling.
- Made of high speed steel for long life.
- After completion tap, reverse the drill to back out.
- Use of cutting oil recommended.
- Clean tap of metal chips to extend life.
- Capacity: 10 gauge (3.5mm)



| SET TYPE | PART NUMBER |
|--|-------------|
| HSS DRILL TAP SET-METRIC COARSE | 3010-S1 |
| M3X0.50, M4X0.70, M5X0.80, M6X1.00, M8X1.25, M10X1.50 + 1/4" QUICK CHANGE BIT HOLDER | |
| HSS DRILL TAP SET-UNC | 3011-51 |
| 8-32, 10-24, 12-24, 1/4-20, 5/16-18, 3/8-16 +1/4" QUICK CHANGE BIT HOLDER | |

NOTE: DO NOT USE DRILL TAP BITS WITH A MAGNETIC ADAPTOR