

# powercoil®



## WORKSHOP KITS



MC  
UNC  
UNF

GROUP	PCRK
INSERT TYPE	WIRE THREAD
INSERT MATERIAL	304 STAINLESS
STYLE	FREE RUNNING

### METRIC COARSE M5-M12

MM	MM	INSTALLED LENGTH		PART #	#	MM	PART #	PART #	PART #
5.00	0.80	1.5D	7.5MM	3520-WK1	25	5.2	3520-5.00I	3500-HIT8	3500-TB8
6.00	1.00	1.5D	9.0MM		25	6.3	3520-6.00I	3500-HIT9	3500-TB9
8.00	1.25	1.5D	12.0MM		25	8.3	3520-8.00I	3500-HIT11	3500-TB12
10.00	1.50	1.5D	15.0MM		25	10.4	3520-10.00I	3500-HIT13	3500-TB13
12.00	1.75	1.5D	18.0MM		10	12.4	3520-12.00I	3500-HIT15	3500-TB15

### UNC 1/4" – UNC 1/2"

INCH	TPI	INSTALLED LENGTH		PART #	#	MM	PART #	PART #	PART #
1/4	20	1.5D	0.38"	3532-WK1	25	6.7	3532-1/4I	3500-HIT9	3500-TB9
5/16	18	1.5D	0.47"		25	8.3	3532-5/16I	3500-HIT10	3500-TB12
3/8	16	1.5D	0.56"		25	9.9	3532-3/8I	3500-HIT13	3500-TB12
7/16	14	1.5D	0.66"		10	11.6	3532-7/16I	3500-HIT14	3500-TB14
1/2	13	1.5D	0.75"		10	13.0	3532-1/2I	3500-HIT15	3500-TB15

### UNF 1/4" – UNF 1/2"

INCH	TPI	INSTALLED LENGTH		PART #	#	MM	PART #	PART #	PART #
1/4	28	1.5D	0.38"	3534-WK1	25	6.7	3534-1/4I	3500-HIT9	3500-TB9
5/16	24	1.5D	0.47"		25	8.3	3534-5/16I	3500-HIT11	3500-TB12
3/8	24	1.5D	0.56"		25	9.8	3534-3/8I	3500-HIT13	3500-TB13
7/16	20	1.5D	0.66"		10	11.5	3534-7/16I	3500-HIT14	3500-TB14
1/2	20	1.5D	0.75"		10	13.0	3534-1/2I	3500-HIT15	3500-TB15



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